

# CI Production Metrics

**TEAM:**

**METRICS:** Months or Quarter

**Team to Benchmark Next Quarter:**

Metrics	CI Efficiency	Visual Reporting Accuracy	Internal Rejects (PPM)	External Rejects (PPM)	Scrap/Lbs. Issued (%)	Accident Number - Goal is always 0	Cost
Average or Total Previous Qtr							
Month 1							Current Qtr:
Month 2							
Month 3							YTD:
Average of Current Qtr							
Status: Good/Bad based on Qtr totals							

Improvement over last quarter is required to obtain a GOOD score

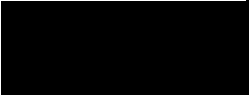
**Root Cause/Corrective Action** (BAD Status Requires RC/CA Description.) 8D required for customer complain

<b>CI Efficiency</b>	R.C. -
	C.A. -
<b>Visual Reporting</b>	R.C. -
	C.A. -
<b>Internal Rejects:</b>	R.C. -
	C.A. -
<b>External Rejects:</b>	R.C. -
	C.A. -
<b>Scrap:</b>	R.C. -
	C.A. -
<b>Accidents:</b>	R.C. -
	C.A. -

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**Savings**



**its**

